



APRINTA PRO



PrintaMent METAL

We recommend to use a harden nozzle with a minimum of 0,5mm.

| | Printing Temperature | Bed Temperature | Printing Speed | Fan Speed 2nd Layer | Flow Rate | Retraction |
|--------------|----------------------|-----------------|----------------|---------------------|-----------|------------|
| BCN3D Sigma | 195°-220°C | off* 65°C | Up to 45 mm/s | 100% | 102% | 4,4mm |
| Ultimaker 2 | 195°-220°C | off* 65°C | Up to 45 mm/s | 100% | 102% | 4,4mm |
| Ultimaker 2+ | 195°-220°C | off* 65°C | Up to 45 mm/s | 100% | 102% | 4,4mm |
| Ultimaker 3 | 195°-220°C | off* 65°C | Up to 45 mm/s | 100% | 102% | 4,4mm |
| BQ Wittbox 1 | 190°-215°C | n.A.* | Up to 40 mm/s | 100% | 102% | 1,6mm |
| BQ Wittbox 2 | 190°-215°C | n.A.* | Up to 40 mm/s | 100% | 102% | 1,6mm |
| BQ Hephestos | 190°-215°C | n.A.* | Up to 40 mm/s | 100% | 102% | 1,6mm |
| Prusa i3 | 190°-215°C | off* 65°C | Up to 45 mm/s | 100% | 102% | 1,6mm |
| Prusa i3 MK2 | 190°-215°C | off* 65°C | Up to 45 mm/s | 100% | 102% | 1,6mm |

*coated with PrintaFix